ARCMaster™

FSM-100M and FSM-100P Fusion Splicers

Whether splicing similar fiber types or double clad LDF fibers for high power lasers, the ARCMaster series splicers provide multiple solutions for diverse production needs. With State of the ARC™ technology, the ARCMaster sets the standard for fusion splicing with a multitude of new features designed to make splicing easier.

The patent-pending “split V-groove” fiber clamping system accommodates optical fiber ranges from 60 to 500 µm for cladding or 125 to 2000 µm for coating without changing V-grooves. The “Plasma Zone” fiber positioning system incorporates multiple fiber and electrode positioning techniques to provide unprecedented versatility for splicing LDF, heat sensitive or small diameter fibers.

With a new fiber imaging technology, Interrelation Profile Alignment (IPA), alignment and splicing capabilities are possible with a variety of PM fiber type. Longer fiber tapering application is possible with Fujikura’s Sweep Arc technology. Incorporating PAS (cold fiber image) and WSI (warm image) technologies, the optical analysis system provides a number of advanced features including improved loss estimation capabilities, fiber image performance with both LDF, small or heat sensitive fibers.

Users can program multi-step glass processing operations either in the machine or from a PC. These include non-splicing operations such as generating tapers or lenses. Dual LCD monitors provide enhanced data and graphical information that is user-selectable during each stage of the splicing process. Both units are designed with the needs for production in mind and are suitable for the most popular production workstations.

FSM-100M

FSM-100P

Features: FSM-100M and FSM-100P

- Split V-groove clamping system
- “Plasma Zone” fiber positioning
- PAS and WSI
- New IPA alignment method for PM fibers
- Enhanced sweep arc technology
- Zero degree fiber handling for LDF
- Special functions for glass processing capability
- Fiber profile memory function
- New arc calibration technology
- Short cleave length capability
- Fast and accurate PANDA splice mode
- Ergonomic, production friendly design
- User selectable display on dual LCD monitors

FSM-100M and FSM-100P Specifications

PARAMETER	VALUE
Applicable Fiber	Silica based Single-mode and Multimode glass fiber: SMF (G.652), MMF (G.651), NZDSF (G.655), EDF, DCF, LDF and PMF, etc.
Fiber Dimension	Cladding diameter: 60 to 500 µm; Coating diameter: 100 to 2,000 µm
Cleave Length	Glass clamping: 8mm to 10 mm (standard 9mm); Coating clamping: 3mm to 5 mm (standard 4mm)
Typical Splice Loss	SMF: 0.03 dB; MMF: 0.02 dB; NZDSF/LDF: 0.05 dB; PMF: 0.06 dB (FSM-100P)
Splicing Time	SMF/MMF: 15 seconds; NZDSF/LDF: 25 seconds; PMF (PANDA): 35 to 50 seconds (FSM-100P); PMF (IPA): 90 to 300 seconds (FSM-100P)
Polarization Cross-Talk	PMF (PANDA): -40 dB / 0.6 degree (FSM-100P); PMF (IPA): -32 dB / 1.4 degree (FSM-100P)
Return Loss	60 dB or more
Heating Time	FP-03 (40 mm): 30 seconds; FP-03 (60 mm): 35 seconds; Micro sleeves: 55 seconds
Sweep Length	±5 mm
Electrode Life	2,500 Arc Discharges (SMF G.652 splicing at 1 mm gap)
Electrode Gap	1mm to 3 mm
Electrode Offset	-0.3mm to +0.1 mm
Proof Test	1.96 N to 2.45 N
Monitor Type	Dual 4.1 inch TFT color LCD monitors
Magnification	125 µm: 187 to 300 X, 250 µm: 58 to 300 X, 400 µm: 58 to 93 X
Dimensions	311 mm (W) x 232 mm (D) x 160 mm (H)
Weight	FSM-100M: 7.5 kg / FSM-100P: 8.0 kg
Power Supply	AC adapter: ADC-15, Input: AC100 to 240 V (50 to 60 Hz)
Operating Conditions	Temperature: 0 to 40°C, Humidity: 0 to 95% RH (Non-condensing)
Storage Conditions	Temperature: -40 to 80°C, Humidity: 0 to 95% RH (Non-condensing)

ARCMaster™

FSM-100M+ and FSM-100P+ Fusion Splicers

The FSM-100M+ and FSM-100P+ specialty fusion splicers provide advanced capabilities suitable for fiber lasers, sensors, research and development and the medical field. New capabilities include an innovative “end-view” fiber observation system, XLDF (Extra Large Diameter Fiber) splicing capability using “Plasma Zone Path Modulation,” enhanced sweep arc technology and other features for glass processing and fiber tapering, and patented split V-groove clamping system. With State of the ARC™ technology, the ARCMaster series of fusion splicers sets a new standard for fusion splicing, providing the ultimate in performance and flexibility.

FSM-100P+

FSM-100M+

Features: FSM-100M+and FSM-100P+ have all of the features of the 100 M and P, and the following:

- End-view observation system for alignment of non-circular, “holey” and other exotic fibers
- XLDF (Extra Large Diameter Fiber) splicing capability up to 1200 µm diameter fiber
- Patented “split V-groove” clamping system covers a range from 60 to 2000 µm
- Advanced “Plasma-Zone” control methods to optimize heating for specific fiber types
  - Motorized electrodes to change electrode gap to optimize Plasma Zone shape
  - Adjustable vertical height to position fiber within Plasma Zone
  - Electrode oscillation produces “Plasma Zone Path Modulation” for XLDF splicing
- Enhanced ability for fi shaping, glass processing, tapering, etc.
  - Custom multi-step “Special Functions” programmability
  - Long-travel sweep arc technology (fiber sweep motion up to 32 mm)
  - Long-travel left/right Z-drive mechanisms
- Three selectable arc calibration methods
  - Conventional calibration method for standard fibers
  - New melt-back method with new parameters for special fibers including XLDF
  - Real-time calibration by arc brightness observation (with fiber brightness learning function)
- Dual 4.1 inch monitors with user-selectable information display
- Extensive PC connectivity functions (software upload, data upload/download, PC control)

FSM-100M+ and FSM-100P+ Specifications

	VALUE
Applicable Fiber	Silica based Single-mode and Multimode glass fiber: SMF (G.652), MMF (G.651), NZDSF (G.655), EDF, DCF, LDF and PMF, etc.
Fiber Dimension	Cladding diameter: 60µm to 1,200 µm; Coating diameter: 100µm to 2,000 µm
Cleave Length	Glass clamping 8mm to 30 mm (standard 9 mm); Coating clamping 3 to 5 mm (standard 4 mm)
Typical Splice Loss	SMF: 0.03 dB; MMF: 0.02 dB; NZDSF/LDF: 0.05 dB; PMF: 0.06 dB(FSM-100P+)
Splicing Time	SMF/MMF: 15 seconds; NZDSF/LDF: 25 seconds; PMF (PANDA): 35 to 50 seconds (FSM-100P+); PMF (IPA): 70 to 300 seconds (FSM-100P+)
Polarization Cross-Talk	PMF (PANDA): -40 dB / 0.6 degree (FSM-100P+); PMF (IPA): -40 dB / 0.6 degree (FSM-100P+)
Return Loss	60 dB or more
Heating Time	FP-03 (40 mm): 30 seconds; FP-03 (60 mm): 35 seconds; Micro sleeves: 55 seconds
Sweep Range	±18 mm
Electrode Life	2,500 Arc Discharges (SMF28 G.652 with 1 mm electrode gap)
Electrode Gap	1mm to 3 mm
Electrode Offset	-0.3mm to +0.1 mm
Proof Test	1.96 to 2.45 N
Monitor Type	Dual 4.1 inch TFT color LCD monitors
Magnification	125 µm: 187 to 300 X, 250 µm: 3.5 to 300 X, 400 µm: 58 to 93 X, 1000 µm: 3.5 to 7.0 X
Dimensions	470 mm (W) x 232 mm (D) x 160 mm (H)
Weight	FSM-100M+: 8.5 kg / FSM-100P+: 9.5 kg
Power Supply	AC adapter: ADC-15, Input: AC100 to 240 V (50 to 60 Hz)
Operating Conditions	Temperature: 0°C to 40°C, Humidity: 0% to 95% RH (Non-condensing)
Storage Conditions	Temperature: -40°C to 80°C, Humidity: 0% to 95% RH (Non-condensing)

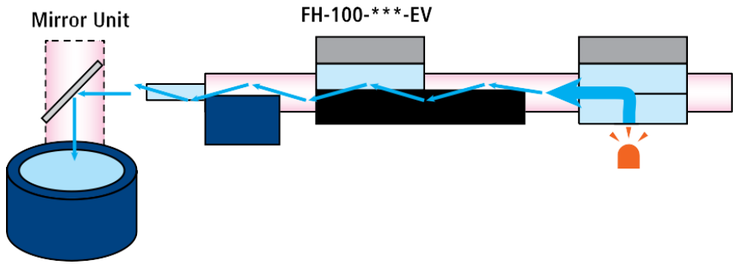
Comparison of properties of the FSM-100 series

MODEL	100M	100M+	100P	100P+
Split V-Groove	•	•	•	•
PAS Alignment Technology	•	•	•	•
IPA Alignment Technology			•	•
End View Alignment Technology		•		•
Plasma Zone Fiber Positioning	•	•	•	•
Plasma Zone Path Modulation		•		•
In the Variable Fiber Layer				
Sweep Arc Technology (5 mm)	•		•	
Extended Sweep Arc Technology (18 mm)		•		•
Glass Fiber Molding Processing	•	•	•	•
LDF Splice (60 bis 500 µm)	•	•	•	•
XLDF Splice (60 bis 1200 µm)		•		•
Production Friendly Design	•	•	•	•
Improved Splice Loss Estimation	•	•	•	•
Zero Degree Fiber Holder Position	•	•	•	•
Special Arc Calibration	•	•	•	•
Internet Firmware Updates	•	•	•	•
USB & GPIB	•	•	•	•

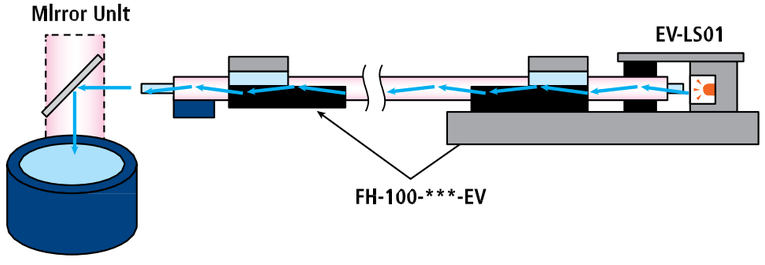
FSM-100 Series Fusion Splicers

Fujikura's new specialty splicers FSM-100M and FSM-100P offer a host of innovative technology to address the rapidly expanding splicing needs for factory, manufacturing, laboratory and R&D applications. These models are introduced as "ARCMaster" splicers due to their unique capabilities to control the plasma zone of the fusion arc. These capabilities will revolutionize the way users will splice various types of specialty fibers; LDF, low contrast PM, holey structured, etc.

Fiber end face viewing



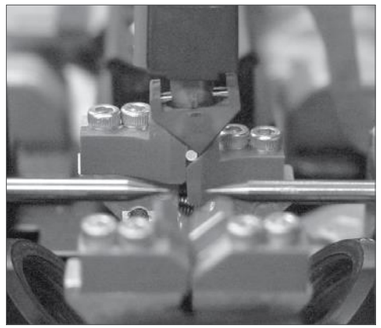
Light is directed through coating into the cladding coupled. A lens captures the image projected of the fiber end faces.

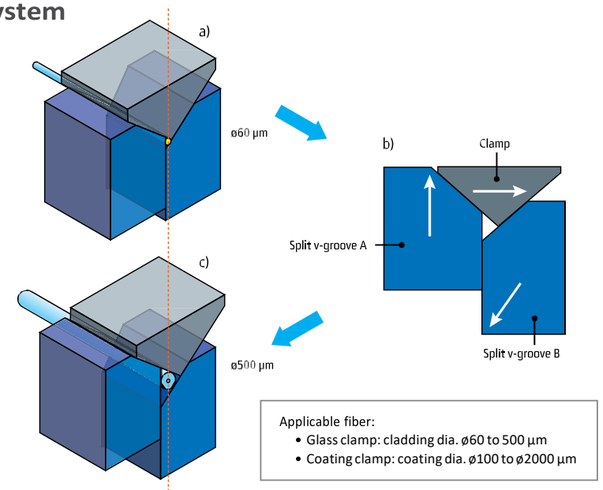


For certain types of fibers, such as double-cladded fiber, it is difficult for the light to pass through the coating to the cladding. In this case the provided external light source EVLSO1 can be used to feed the light directly into the cladding.

Patented "Split V-groove" clamping system

The FSM-100 series has the revolutionary design clamp system.
- No need to change V-groove or clamp part
- Programmable for any fiber or coating size
- Reliably "captures" fiber for good alignment

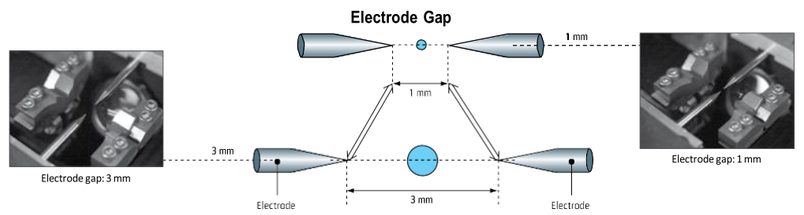


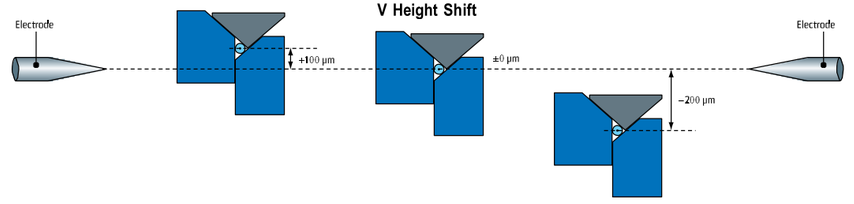


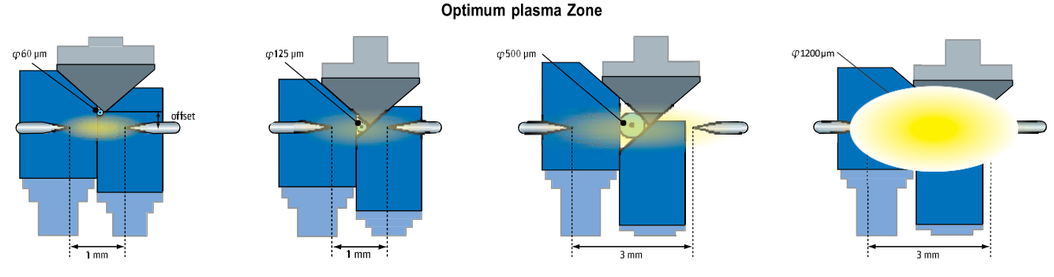
Applicable fiber:
- Glass clamp: cladding dia. ø60 to 500 µm
- Coating clamp: coating dia. ø100 to ø2000 µm

"Plasma Zone" fiber positioning

The FSM-100 series has two electrode positioning techniques in order to provide unprecedented versatility for each specialty fiber.

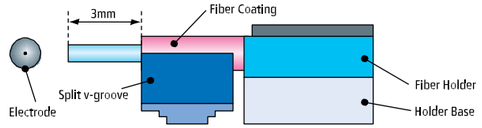






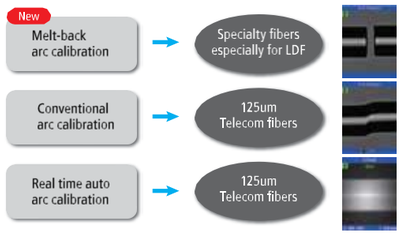
Short cleave length capability

For minimizing the length of stripped fiber at splice point, FSM-100 series can splice a short cleave length fiber.



Special arc calibration

This calibration technology facilitates an easy transfer of high end splicing applications from R&D to production by ensuring consistent performance and takes full advantage of "Plasma Zone" capabilities.



Dual splice loss estimation

Combining the best features of both cold and warm splice imaging, FSM-100 series offer unprecedented accuracy for splice loss estimation.

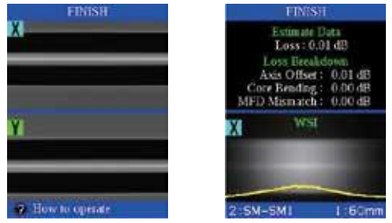
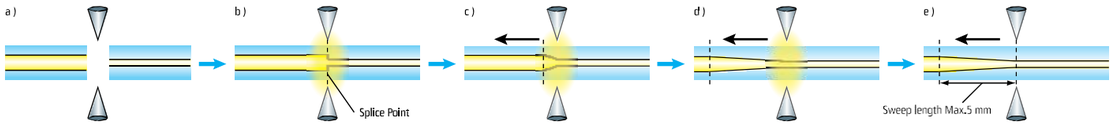


Image of PAS Image of WSI

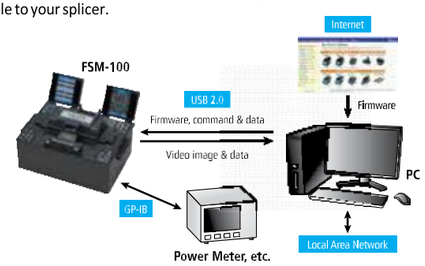
Enhanced sweep arc

Increased travel range for "sweep arc" provides improved MFD matching capability and the ability for reshaping non-circular fibers in preparation for splicing.



Internet firmware update & interface

An industry first! Customers can now upgrade firmware as new capabilities become available from Fujikura. Upgrading is as simple as connecting a USB cable to your splicer.



Production environment friendly design

A low profile design that eliminates fiber catch points, the dimensions of both splicers are consistent with the most popular production splicing work-benches in use today.

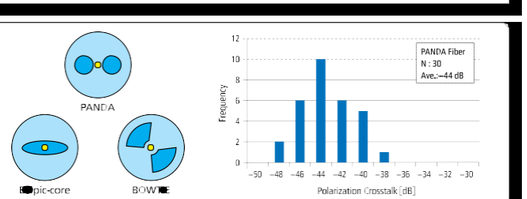
Zero degree fiber holder position – For splicing LDF fibers with minimal core angle, the fiber holders are horizontally positioned relative to the v-grooves.

Fiber profile learning function

The splicer learns the fiber profile with the best focusing position in order to observe the core position accurately. After learning, the focusing time during a splice will be short.

Dual PM Alignment (FSM-100P and P+)

To properly align and splice the ever increasing and technically challenging variety of PM fibers, Fujikura developed IPA which is a new alignment technology. The FSM-100P and P+ includes both traditional PAS alignment as well as the new IPA technology, and it provides users with the most comprehensive capabilities on the market for splicing PM fiber. IPA also enables accurate PER estimation for all PM fiber types.



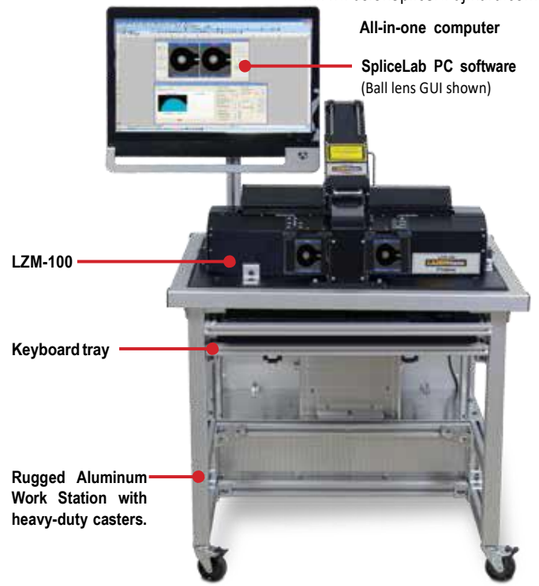
LZM-100

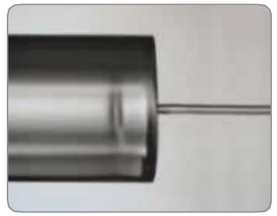
LAZERMaster™

The LZM-100 LAZERMaster is a glass processing and splicing system that uses a CO_2 laser heat source to perform splicing, adiabatic tapering (to create MFAs or pump combiners), lensing, or other glass shaping operations. The high resolution optical analysis system works in conjunction with on-board firmware for fully automatic splicing, tapering and other glass shaping processes.

High precision glass processing is enabled by the intuitive and user-friendly on-board firmware (virtually identical to that of the Fujikura FSM-100 ARCMaster splicers). Operations may also be performed manually and by PC control. A SpliceLab PC control GUI is supplied with the LZM-100 to provide additional features, greater flexibility and finer control. The SpliceLab GUI is pre-installed on the All-in-one computer. Customers can also create proprietary PC control algorithms using a complete set of PC control commands.

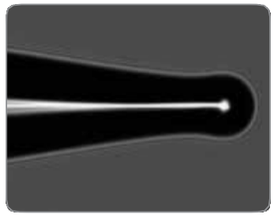
www.FusionSplicer.Fujikura.com



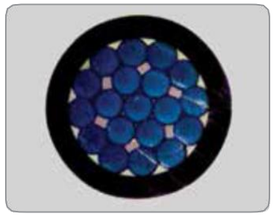


2 mm to 125 µm Splice

Ball Lens 320 µm with 125 Splice to 80 µm Fiber



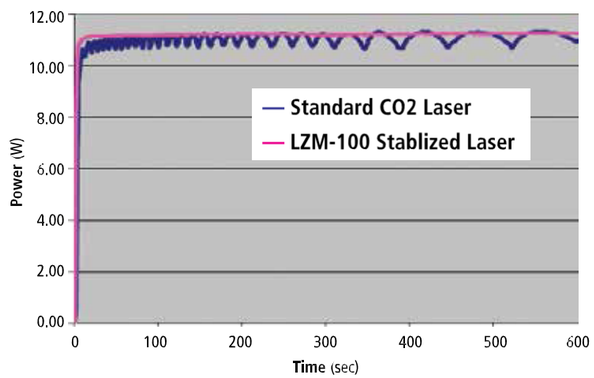
Tapered Probe with Small Ball End



19 to 1 Combiner

Clean & Stable Heating by CO_2 Laser

The LZM-100 LAZERMaster uses a CO_2 laser heat source to heat fibers, ensuring repeatable performance and low maintenance, and eliminating electrode or filament maintenance and instability. CO_2 laser heating also eliminates any deposits on the fiber surface that might occur from use of a filament or electrodes. The very clean and deposit-free fiber surface ensures reliable operation of very high power fiber lasers or power delivery systems.



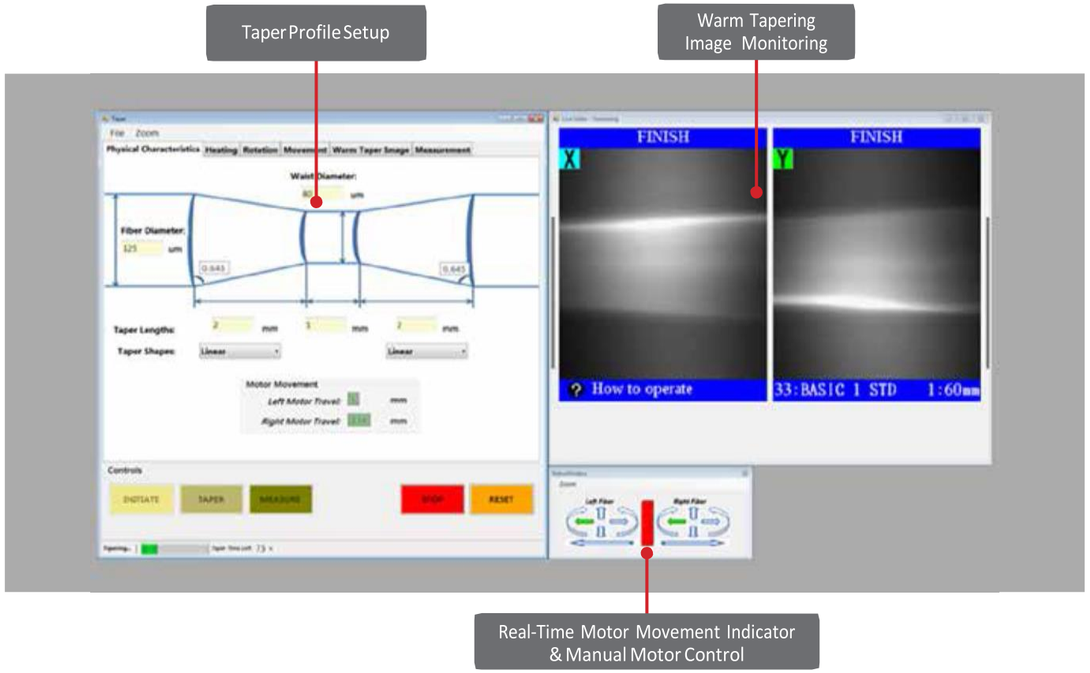
Laser Power Stability

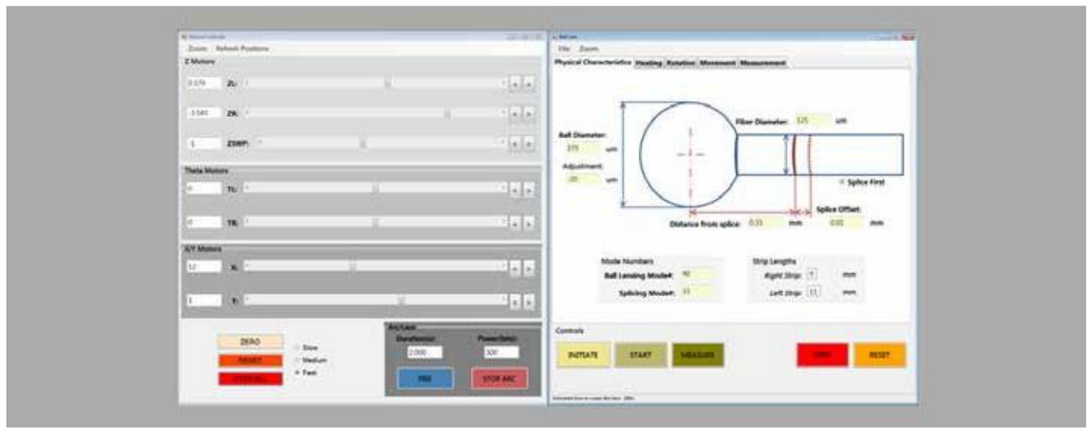
Typical CO_2 lasers have a typical output power fluctuation of +/- 5%. This produces inconsistent splicing results and may cause irregularity and ripple in a taper profile.

The LZM-100 utilizes proprietary (patent pending) closed-loop power stabilization techniques, resulting in power stability within 0.5%, as shown to left. This enables highly repeatable processes and very smooth taper profiles.

Advanced Adiabatic Tapering Capability

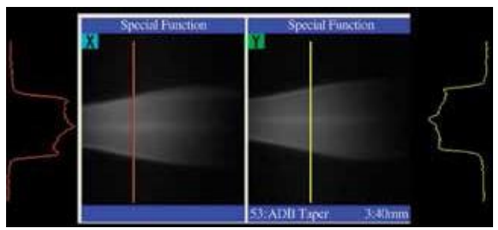
User-Friendly Tapering Graphical User Interface





Warm Tapering Image Monitoring for Precise Control of Heating Power

The Warm Tapering Image (WTI) brightness level is captured in real time during the tapering process. The WTI value can be used to adjust the CO_2 laser output power in real time to a level appropriate for the decreasing mass of a fiber as it is tapered to a smaller diameter. This can be critical to ensure achievement of the desired taper shape.



LZM-100 Specifications

PARAMETER	VALUE
Fiber Heating and Splicing Method	CO_2 Laser
Laser Safety Features	Metal cover with interlock, class 1 enclosure Automatic actuation of safety shutter Automatic laser power cutoff Triple redundancy
Laser Beam Control	Proprietary feedback system assures laser beam power stability Laser beam size and shape may be customized to meet specific user requirements
Typical Splice Loss	0.02 dB for SMF (ITU-T G.652)
Typical Splice Strength	>400 kpsi for SMF (ITU-T G.652) using appropriate fiber preparation equipment
Camera Field of View	2.7 mm
Fiber Observation Methods	• PAS (Profile Alignment System) via transverse fiber observation. • WSI (Warm Splice Image) and WTI (Warm Taper Image) • End-view observation (Optional)
Applicable Fiber Diameter	80 µm to 2300 µm for automatic alignment by PAS Larger diameter fibers may be aligned manually or by power meter feedback
V-Groove Clamping System	Infinitely variable from 80 µm up to 2300 µm, Clamping bare fiber or fiber coating and Patented “split V-groove” system
Fiber Handling	Fujikura FSM-100, FSM-45 and FSM-40 splicer fiber holders Custom fixtures to meet specific customer requirements
Alignment Methods	PAS (Profile Alignment System, automatic alignment by camera observation) Manual Other methods by PC control Power meter feedback via GPIB (Optional) End-view (Optional)
X/Y Alignment Resolution	0.1 µm
Maximum Z Travel Length	150 mm (both left and right Z units)
Z Travel Resolution	0.125 µm theoretical
Maximum Taper Length	130 mm
Maximum Taper Ratio	10:1 standard (For uniform direction, one-pass tapering) Dual direction tapering offers greatly increased taper ratios, as does tapering with more than one tapering pass.
Maximum Taper Speed	1 mm/sec standard (Optional 5 mm/sec)
Splicing Control	Internal firmware or operation by PC
Fiber Tapering & Glass Shaping Control	Internal firmware or operation by PC
PC Control	Fiber Processing software will be provided and Complete command set for PC control
PC Option	An all-in-one computer is required. Use of the Fiber Processing software on a PC provides finer control and additional features compared to the LZM-100 internal firmware. Using another software application, the PC interface also allows for advanced maintenance functions such as the ability to confirm laser beam alignment, and align if required.
Interface Ports	USB 2.0 (For PC communications, data and image download, etc.) GPIB (Optional, for power meter feedback)
Rotation Motors	Optional (Provides theta rotational motion for PM fiber alignment. Available for both left and right fibers, or one side only depending upon customer requirements.)
PM Fiber Alignment Methods	• PAS (For PANDA and other PM fibers) • IPA (Interrelation Profile Alignment, applicable to almost all PM fibers. Three distinct IPA methods available.) • End-view (Optional) • Power meter feedback (Requires polarizer and analyzer, as well as optional GPIB interface) • Manual • Other methods by PC control
End-View Observation & Alignment	Optional internal end-view system
Dimensions	1524mm(W) x 660mm(D) x 1422mm(H)
Weight	90 kg
Power Supply	Input: AC100 to 240 V (50 to 60 Hz)
Operating Conditions	Temperature: 15°C to 40°C, Humidity: 0 to 95% RH (Non-condensing)
Storage Conditions	Temperature: 0°C to 60°C, Humidity: 0 to 95% RH (Non-condensing)

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Preliminary Specifications, subject to revision and refinemen

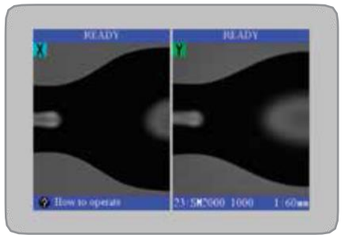
DESCRIPTION
LAZERMaster LZM-100 Glass Processing & Splicing System (Standard baseline LZM-100 system. Includes AC adapters & cords and SpliceLab PC software)
LAZERMaster LZM-100 (with dual theta motors)
All-in-one Computer (includes keyboard and mouse, monitor stand for mounting all-in-one computer. SpliceLab software pre-installed.) (Required)
End-View Observation & Alignment Option
Side Table Work Surface Option (Work surface to provide additional area for accessories such as fiber preparation equipment. May be attached to the left or right side of the LZM-100 or both. Folds down against the side of the LZM-100 chassis when not needed or to allow easy movement through narrow doorways.)
Cylindrical Lens and Lens Holder (optional)
LZM-100 Training (USA) - Customer Location
LZM-100 Training (International)

LAZERMaster™

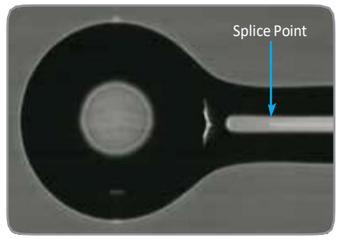
LZM-110M / 110P

The LZM-110M /110P LAZERMaster is a splicing and glass processing system that uses a CO_2 laser heat source to perform splicing, tapering (to create MFAs), lensing, or other glass shaping operations with glass diameters up to 2.3 mm. The high resolution optical analysis system works in conjunction with on- board firmware for fully automatic splicing, tapering and other glass shaping processes.

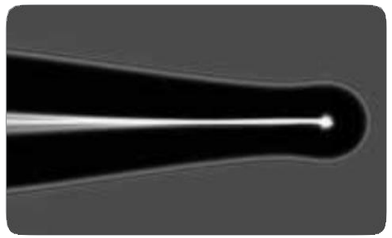
High precision glass processing is enabled by the intuitive and user- friendly on-board firmware (virtually identical to that of the Fujikura FSM-100 splicers). Operations may also be performed manually and by PC control. The FPS PC control GUI is supplied with the LZM-110M /110P to provide additional features, greater flexibility and finer control. The FSP GUI may be used on a PC chosen by the customer. Customers can also create proprietary PC control algorithms using a complete set of PC control commands.



1 mm to 2 mm X-LDF Splice



Coreless Ball Lens to Collimate SMF Fiber Output



Tapered Probe with Small Ball End

LAZERMaster™

LZM-110M+/ 110P+

The LZM-110M /110P LAZERMaster is a splicing and glass processing system that uses a CO_2 laser heat source to perform splicing, tapering (to create MFAs), lensing, or other glass shaping operations with glass diameters up to 2.3 mm. The high resolution optical analysis system works in conjunction with on- board firmware for fully automatic splicing, tapering and other glass shaping processes.

High precision glass processing is enabled by the intuitive and user- friendly on-board firmware (virtually identical to that of the Fujikura FSM-100 splicers). Operations may also be performed manually and by PC control. The FPS PC control GUI is supplied with the LZM-110M /110P to provide additional features, greater flexibility and finer control. The FSP GUI may be used on a PC chosen by the customer. Customers can also create proprietary PC control algorithms using a complete set of PC control commands.

Specifications

PARAMETER	ZM-110M /110P	LZM-110M+/110P+
Fiber Heating and Splicing Method	CO_2 Laser	
CO_2 Laser Power	30 W standard (Lasers with other power levels may be selected to meet customer requirements.)	
Laser Safety Features	Metal cover with interlock, class 1 enclosure Automatic actuation of safety shutter Automatic laser power cutoff Triple redundancy	
Laser Beam Control	Proprietary feedback system assures laser beam power stability Laser beam size and shape may be customized to meet specific user requirements	
Typical Splice Loss	0.02 dB for SMF (ITU-T G.652)	
Typical Splice Strength	250+ kpsi for SMF (ITU-T G.652) using appropriate fiber preparation equipment	
Camera Field of View	2.3 mm	
Fiber Observation Methods	• PAS (Profile Alignment System) via transverse fiber observation. • WSI (Warm Splice Image) and WTI (Warm Taper Image)	• PAS (Profile Alignment System) via transverse fiber observation. • WSI (Warm Splice Image) and WTI (Warm Taper Image)
Applicable Fiber Diameter	80 µm to 2300 µm for automatic alignment by PAS Larger diameter fibers may be aligned manually or by power meter feedback	
V-Groove Clamping System	Infinitely variable from 80 µm up to 2300 µm Clamping bare fiber or fiber coating Patented “split V-groove”	
Fiber Handling	Fujikura FSM-100, FSM-45, and FSM-40 splicer fiber holders Custom fixtures to meet specific customer	
Alignment Methods	PAS (Profile Alignment System, automatic alignment by camera observation) Manual Other methods by PC control Power meter feedback via GPIB	PAS (Profile Alignment System, automatic alignment by camera observation) Manual Other methods by PC control Power meter feedback via GPIB End-view
Endless Theta Rotation	360º endless rotation, angle resolution 0.1º	
X/Y Alignment Resolution	0.1 µm	
Maximum Z Travel Length	10 mm (both left and right Z units) as well as sweep	36 mm (both left and right Z units) as well as sweep
Z Travel Resolution	0.125 µm theoretical	
Maximum Taper Length	8 mm	36 mm
Maximum Taper Ratio	10:1 standard (For uniform direction, one-pass tapering) Dual direction tapering offers greatly increased taper ratios, as does tapering with more than one tapering pass.	
Maximum Taper Speed	1 mm/sec standard	
Splicing Control	Internal firmware or operation by PC	
Fiber Tapering and Glass Shaping	Internal firmware or operation by PC	
PC Control	FPS software will be provided Complete command set for PC control	
PC Option	All-in-one computer is available as an option. Use of the FPS software on a PC provides finer control and additional features compared to the LZM-110 internal firmware	
Interface Ports	USB 2.0 (For PC communications, data and image download, etc.) GPIB (for power meter feedback)	
Rotation Motors	For LZM-110P, theta rotational motion is available for PM fiber alignment.	For LZM-110P+, theta rotational motion is available for PM fiber alignment.
PM Fiber Alignment Methods	• PAS (For PANDA and other PM fibers) • IPA (Interrelation Profile Alignment, applicable to almost all PM fibers. Three distinct IPA methods available.) • Power meter feedback (Requires polarizer and analyzer, as well as GPIB interface) • Manual • Other methods by PC control	
End-View Observation and Alignment	NA	Internal end-view system
Flexibility for Customer Design Input	Customizable platform	
Dimensions	482mm(W) x 584mm(D) x 483mm(H)	
Weight	25 kg(LZM-110M), 25 kg(LZM-110P)	25 kg(LZM-110M), 25 kg(LZM-110P)
Power Supply	Input: AC100 to 240 V (50 to 60 Hz)	
Operating Conditions	Temperature: 15°C to 40°C, Humidity: 0% to 95% RH (Non-condensing)	
Storage Conditions	Temperature: 0°C to 60°C, Humidity: 0% to 95% RH (Non-condensing)	

APM-101/102 Automatic Preparation Machine

The new APM-101/102 performs all the steps required to prepare optical fibers before splicing – automatically and with high repeatability. This includes stripping the fiber without degrading fiber quality, cleaning fiber with alcohol to remove coating residue, and cleaving consistently at a right angle to the fiber axis. The entire process is complete in as little as 23 seconds.

	APM-101	APM-102
Applicable optical fiber	Silica Glass Optical Fiber	
Applicable cladding diameter	125 µm	
Applicable coating	UV curable resin coating	
Applicable coating diameter	250 µm	
Fiber clamping	FH-100-250 series or FH-40-250 fiber	FH-60-250 fiber holder
Cleave length	3mm to 9mm	
Cleaving Angle Performance	Typical 0.5°	
Operating time	Typical 23 seconds (in the case of 125 µm diameter fiber with 250 µm coating)	
Daily maintenance	Typically every 150 cycles	
Operation action	1 step (Press start button only)	
Air pressure	4 bar	
Dimensions	170mm(W) x 370mm(D) x 120mm(H)	
Weight	5.0 kg	
Operating Conditions	Temperature: 0 to 40°C, Humidity: 0 to95% RH (Non-condensing)	
Storage Conditions	Temperature: -40 to 80°C, Humidity: 0 to 95% RH (Non-condensing)	

PowerCleave®

To complement the line of world class splicing systems, AFL's PowerCleave combines the precision of an ultrasonic cleaver with the ease and improved fiber management of the Fujikura fiber holder system. The PowerCleave utilizes the tensile stress method to avoid touching or damaging the bare glass surface during cleaving, ensuring highly robust, reliable and durable splice results. The PowerCleave provides consistent flat ends even at cleave lengths as short as 3 mm. Specially designed for use with Fujikura's specialty market splicers, this advanced cleaving system allows for more reliability and greater splicing consistency with less dependence on operator technique

Fibers Cleaved	80µm to 200µm (cladding diameter)
Minimum Cleave Length	3 mm
Cleaving Angle Performance	<0.6 °typical (95% of cleaves)
Blade	Diamond with an estimated life of over 20,000 cleaves
Clamping System	Compatible with Fujikura specialty market fiber holder systems
Case	ABS impact resistant with non-slip feet and a 6.25 mm (.24 inch) BSW thread tripod mount for hard mounting to a workstation
Dimensions	153mm(W) x 150mm(D) x 75 mm(H)
Weight	1.1 kg
Power Supply	Battery 9V alkaline (MN 1604), battery life approximately 10,000 cleaves
Operating Conditions	Temperature: 0 to 45°C, Humidity: 0 to 95% RH (Non-condensing)
Storage Conditions	Temperature: -20 to 60°C, Humidity: 0 to 95% RH (Non-condensing)

AFL PowerStrip™

AFL PowerStrip is a thermal stripper used in high reliability splicing. Using the proven blade and centering design of the Schleuniger Fiber Strip 7030 in addition to the fiber holder system, the AFL PowerStrip automatically centers the fiber, heats the buffer or coating and strips the buffer at a controlled rate with perfect alignment. The fiber holder system reduces fiber handling, making this tool ideal for any production environment

Fibers Stripped - Single Buffered Fiber	Cladding diameter: 125 µm standard, 80 µm optional Coating diameter: 250 µm and 900 µm standard, 160 µm and 400 µm optional
Clamping System	Fujikura fiber holder clamp; compatible with FSM-45F/PM and 100 series fiber
Stripping Length	Up to 35 mm
Heater Temperature Range	110°C to 150°C
Heating Time	1.5 to 13 seconds
Cycle Time	Approximately 5 seconds/cycle (after heating)
Power Supply	Input: 100 to 240 V AC, 50/60 ± 3 Hz; Output: 12 V DC, 12 W, 1 A
Dimensions	209 mm(W) x 57 mm(D) x 45 mm(H)
Weight	0.7 kg
Operating Conditions	Temperature: 0 to 45°C, Humidity: 0 to 95% RH (Non-condensing)
Storage Conditions	Temperature: -20 to 60°C, Humidity: 0 to 95% RH (Non-condensing)

USC-03 Ultrasonic Cleaner

The Fujikura USC-03 Ultrasonic Cleaner provides a simple and cost effective method for cleaning optical fibers when high reliability fusion splices are required. This ultrasonic cleaner readily accepts all FH-40-XXX, FH-50-XXX, FH-60-XXX and FH-100-XXX series fiber holders. The Universal Fiber Holder Adapter, available as an optional accessory, enables the use of FH-XXX series fiber holders.

The high frequency ultrasonic action cleans debris and coating residue without damaging the exposed cladding and a built-in timer ensures that the required cleaning time is consistently used for all fibers processed. This cleaner, when used in conjunction with high reliability stripping and cleaving accessories, produces outstanding results for the most demanding high reliability applications.

Applicable Optical Fiber	Single Optical Fiber
Applicable Fiber Holders	FH-40, FH-50, FH- 60 and FH-100 series
Recommended Fluid	Ethyl-alcohol, Iso-propanol
Tank Capacity	43cm³ to 53 cm³
Ultrasonic Frequency	50 kHz
Fiber Cleaning Length	49 mm (max), adjustable
Output Power	3W (max), adjustable
Timer Range	1 to 99 seconds
Dimensions	95mm(W) x 190mm(D) x 162mm(H)
Weight	1 kg
Power Supply	AC adapter: ADC-10, Input: AC100 to 240 V (50 to 60 Hz)
Operating Conditions	Temperature: 0 to 40°C, Humidity: 0 to 95% RH (Non-condensing)
Storage Conditions	Temperature: -20 to 60°C, Humidity: 0 to 95% RH (Non-condensing)

Ribbon Fiber Stripper RS03

The RS03 is designed and developed with emphasis on operability and usability where less force is required for the stripping process. By using an optional spacer, a short lead (3 mm to 5 mm) is also possible. Fiber holder is compatible with FH - 100 series and FH - 40 series. Furthermore, equipped with new features such as large capacity battery for 600 stripping cycles, 6 times larger than conventional stripper, and wireless link with smartphones for operational parameters adjustment.

MODEL	RS02	RS03	RS03-80
Applicable Fiber Count	1 to 12 Fiber Ribbon		Single
Applicable Cladding diameter	125µm		80µm
Applicable Coating diameter	200 µm to 400 µm		150 to 250µm
Stripping Length	Up to 35 mm		
Typical heating time	3sec 5sec at Eco mode		
Standard heating temperature	100°C		
Applicable Fiber Holder	FH-50series, FH-60 series, FH-100 series, Except for FH-50-250		
Wireless connectivity	Bluetooth®4.1 LE OS： Android 5.0 or above , iOS 8.0 or above （iPhone6 or above） *The Bluetooth wireless connection of this product is not guaranteed to work with all smartphones or other devices.		
Dimensions	155.5 mm(W) x 48.7mm(D) x 32.5mm(H)	155.5 mm(W) x 48.7mm(D) x 36.8mm(H)	
Weight	185 g	265 g (with Battery)	
Power Supply	100 to 240V AC with optional AC adapter, ADC-09A DC10 ～ 17V with external DC power supply: DC7.4 with Battery pack , BTR-12(Rechargeable Lithium-ion battery)		
Battery capacity	-	1620mAh ： Typical 3.5h , 600 times at Eco mode	
Operating Conditions	Temperature: -10 to 50°C, Humidity: 0 to 95% RH (Non-condensing)		
Storage Conditions	Temperature: -40 to 80°C, Humidity: 0 to 95% RH (Non-condensing)		
Resistance feature	Shock resistance : 76cm (30inch) all surface drop(Telcordia GR -955-CORE) Rain resistance : H=10mm/hr for 10min(JIS C 0 034)		

AutoCleaver LDF

The AutoCleaver LDF is a high precision fiber cleaver, designed for cleaving of Large Diameter Fibers. It provides outstanding cleaving performance for large diameter fibers from 250 µm up to 1200 µm in diameter. It also supports cleaving of fibers as small as 125 µm. The unique and patent-pending cleaving process generates typical cleave angles of less than 0.5 degrees with LDF fibers.

The AutoCleaver LDF can be configured for use with the Fujikura FSM-45 and FSM-100 series of fusion splicers and therefore supports splicing operations with large diameter fibers. The cleaved fiber is transferred from the cleaver to the Fujikura splicer using a standard Fujikura fiber holder. The built in Microprocessor controls all vital parameters and settings, such as fiber alignment, clamping, tension and the exact position and speed of the diamond blade. This control of sensitive parameters guarantees a high cleaving repeatability and accuracy.

Cycle Time	Typical < 14 seconds
Cleave Angle	Typical < 0.5º
Cladding Diameter	230µm to 1000µm
Coating Diameter	250µm to 1500µm
Fiber Waste	Typical < 20 mm
PC Connection	RS-232
Dimensions	175 mm(W) x 138 mm(D) x 104 mm(H)
Weight	2.5 kg
Power Supply	External 12V DC
Compressed Air	External Compressor**, 6 bar 4 mm instant push-in fitting
Operating Conditions	Temperature: 0 to 40°C, Humidity: 0 to 95% RH (Non-condensing)
Storage Conditions	Temperature: -40 to 80°C, Humidity: 0 to 95% RH (Non-condensing)

* Fiber specific handling kits required
** Not included in delivery

CleaveMeter 2™

The CleaveMeter 2 is a non-contact interferometer designed for inspecting the end-faces of cleaved and polished optical fibers with cladding diameters of 125 µm to 1200 µm. It gives immediate information on important end-face properties such as flatness, perpendicularity, hackles and dust. Sampling tests as well as continuous process documentation can be carried out both easily and quickly, making this an ideal instrument for cleaver inspection and optimization.

The optical system is based on a high-end camera with true megapixel resolution and very high sensitivity, yielding excellent image quality at high frame rates and high magnification. Switching between low and high magnification is software-controlled. High-precision optics guarantees sharp and clear images and fringe patterns with very little aberration.

Applicable optical fiber	Glass optical fibers, capillary
Number of fibers	Single
Fiber Cladding	125µm to 1200µm*
Fiber Coating	250µm to 1500µm
Camera Resolution:	1280 × 1024 pixels
Image Scale:	1.25µm per pixel
Image file format	8-bit JPEG, PNG, TIFF, BMP
Absolute Accuracy	0.15/0.03 degrees**
Relative Accuracy	20 % (125µm to 199µm); 10 % (200µm to 529µm); 5 % (530µm to 1200µm)
Image File Format:	8-bit JPEG, PNG, TIFF, BMP
PC Connection:	USB 2.0 port
Dimensions	97 mm(W) × 179 mm(D) × 142 mm(H)
Weight	1.6kg
Power Supply:	Through USB port
Operating Conditions	Temperature: 0 to 40°C, Humidity: 0 to 95% RH (Non-condensing)
Storage Conditions	Temperature: -40 to 80°C, Humidity: 0 to 95% RH (Non-condensing)

* Fiber specific adapter plates required
** This level of accuracy requires adapter plate angle errors to be measured/compensated on the individual CleaveMeters they are used with (Premium software only).

PCS-100 Polyimide Coating Stripper

Polyimide coated optical fiber are now widely used in the oil and gas and medical industries. The polyimide coating has superior heat and chemical resistance to conventional UV curable coating material, but the coating requires additional care to remove. Dangerous chemical stripping using hot sulfuric acid or burning the coating off are common methods to strip the fiber due to the thin coating and strong coating adhesion to the fiber cladding. The PCS-100 Polyimide Fiber Coating Stripper is the first tool that uses a mechanical stripping method, providing a safe, consistent and quick stripping solution.

Applicable Optical Fiber	Silica based Single-mode and Multimode glass fiber
Applicable Coating	Polyimide coating and UV curable resin coating
Cladding Diameter Range	60 to 1200 µm
Coating Diameter Range	60 to 1,500 µm
Fiber Clamping	Adaptable to range of fiber/coating sizes by selection of applicable pair of FH-100-XXX series fiber holders
Strip Length	1 to 35 mm
Stripping Time	4 stripping passes: 20 seconds 8 stripping passes: 35 seconds 12 stripping passes: 50 seconds
CE Conformity	Complies with all CE equipment guidelines
Blade Life	350 fibers / blade (In the case of 4 strips per fiber)
Stripping Modes	30 user-programmable modes
Proof Modes	30 user-programmable modes
Maximum Proof Test	2 kgf
Typical Proof Test Cycle	3 seconds
Dimensions	230 mm (W) x 214 mm (D) x 151 mm (H)
Weight	5.0 kg excluding AC adapter
Power Input	AC100 to 240 V (50 Hz to 60 Hz)
Operating Conditions	Temperature: 0 to 40°C, Humidity: 0 to 95% RH (Non-condensing)
Storage Conditions	Temperature: -40 to 80°C, Humidity: 0 to 95% RH (Non-condensing)

FSR-05, FSR-06 and FSR-07 Fiber Recoaters

The FSR-05, FSR-06 and FSR-07 provide automatic operation with various sizes of quartz molds available (195 µm, 255 µm, 280 µm, 450 µm, 670 µm, 1000 µm). Colored and non-colored fibers can be recoated. This new recoater family introduces easily exchangeable molds, resin bottle and pump assembly. The new bubble removal system eliminates bubbles before they reach the mold cavity. A programmable resin injection system provides an exact volume of resin to the mold cavity to ensure consistent recoat performance. The FSR-06 and FSR-07 also provide programmable rate and force for proof testing capabilities up to 2 kgf or 10 kgf respectively. All of the recoaters are compatible with special recoating resins to provide higher stiffness recoating of 900 µm jacketed fibers, as well as specialty low-index resins for recoating of double-clad fibers. A USB - PC interface allows the user to control and store key parameters associated with the recoating process. The quartz mold technology provides very consistent mold quality after thousands of uses with an estimated lifetime of 10,000 recoats per mold set. Patent Pending.

FSR-05

FSR-06

FSR-07

PARAMETER	FSR-05	FSR-06	FSR-07
Applicable Optical Fiber	Colored and non-colored		
Recoating diameter	195µm, 255µm, 280µm,320µm, 450µm, 600µm,670µm, 1000µm - Custom sizes are available		
Recoating length	4mm to 50 mm		
Recoating time	Injection 20 seconds/Curing 4 seconds (Jacket diameter 250µm with 280µm MOLD)		
Resin injection	Volume and speed are programmable		
Recoat material	UV curable Acrylate. Recommended specification for other viscosity 2000-6000 cps Curing wavelength 365± 15 nm. DSM Desotech DesoLite(R) 950-200 recommended		
Material of mold	Quartz		
Recoat modes	100 modes - All variables programmable		
Proof-test modes	NA	30 modes - speed, force, time programmable	
Load application	NA	Linear Clamp	Mandrel
Tension	NA	0.5kgf to 2.0kgf	0.5kgf to 10.0kgf
LCD monitor	4.7 inch, color LCD, Tilt angle		
PC interface	USB 2.0 Type B mini		
Dimensions	252 mm(W) x 135 mm (D) x	252 mm (W) x 175 mm (D) x 169 mm (H)	
Weight	2.9kg	4.3kg	4.5kg
Power Supply	AC adapter: ADC-19, Input: AC100 to 240 V (50 to 60 Hz) (max. 20 W)		
Operating condition	Temperature: 10 to30°C, Humidity: 0 to 95% RH (Non-condensing)		
Storage condition	Temperature: -40 to 60°C, Humidity: 0 to 95% RH (Non-condensing), no resin		

CT52 Fiber Cleaver

The CT52 is a modified version of our standard cleaver model CT50. The modifications allow use of a spacer system that provides for the full range of acceptable cleave lengths for use with our FSM-100 series factory fusion splicers. The CT52 also allows for a reduced cleave length of 8 mm on 900 µm jacketed fibers and as short as 3 mm on 250 µm and 400 µm coated fibers. Included with the CT52 is a 1 mm spacer that allows for the recommended cleave lengths for use with our factory fusion splicer models.

Applicable optical fiber	Silica Glass Optical Fiber
Number of fibers	Single
Cladding diameter	125 µm
Coating diameter	0.25 mm to 0.9 mm depending on fiber holder (FH-100 series)
Cleaving Angle Performance	Typically <0.5˚
Blade lifetime	60,000 cleaves (1,000 x 3 heights x 16 positions)
Dimensions	120 mm(W) x 95 mm(D) x 58 mm(H)
Weight	300 g
Operating Conditions	Temperature: 0 to 40°C, Humidity: 0 to 95% RH (Non-condensing)
Storage Conditions	Temperature: -40 to 80°C, Humidity: 0 to 95% RH (Non-condensing)

CT58 Fiber Cleaver

The CT58 cleaver is designed for cleaving silica fibers with 80 µm cladding. Utilizing the same one step design of our popular CT50 cleaver, the CT58is quick, easy, and dependable. The 16 position blade yields 60,000 cleaves by providing for blade height and position adjustments. The cleaver can be used with either the FSM-100 series fiber holder systems or with the AD-10-M24 adapter plate for applications.

Applicable optical fiber	Silica Glass Optical Fiber
Number of fibers	Single
Cladding diameter	80µm
Coating diameter	0.10mm to 0.25mm depending on fiber holder (FH-100 series)
Cleaving Angle Performance	Typically <0.5˚
Blade lifetime	60,000 cleaves (1,000 x 3 heights x 16 positions)
Dimensions	90 mm(W) x 95mm(D) x 58mm(H)
Weight	265 g
Operating Conditions	Temperature: 0 to 40°C, Humidity: 0 to 95% RH (Non-condensing)
Storage Conditions	Temperature: -40 to 80°C, Humidity: 0 to 95% RH (Non-condensing)

CT-101 and CT-102 Fiber Cleaver

Precise cleaving is required for photonic splicing applications as the types of optical fiber become more diversified to meet new applications. In addition, angled cleaving is often required for low back-reflection fiber end preparation. The CT-101 and CT-102 have been developed to offer adjustability and versatility for these various fiber types and applications while offering superior tension cleaving performance beyond conventional cleavers that utilize a scribe and bend cleaving method. The CT-101 and CT-102 are equipped with a motorized diamond blade that touches the fiber after tension has been applied providing high-strength cleaving capability. The CT-101 is designed to accommodate the Fujikura FH-100 fiber holders while the CT-102 has been designed to accommodate the FH-60 fiber holders.

CT-101/CT-102

PARAMETER	CT-101	CT-102
Applicable optical Fiber	Silica Glass Optical Fiber	
Number of fibers	Single	
Cladding Diameter	80µm to 250µm	
Coating Diameter	160µm to 2000 µm	
Cleave Angle Capability	0 ˚ to 15 ˚ (adjustable)	
Cleave Length	0mm to 40mm	
Fiber Holder	FH-100 series	FH-60 series
Cleaving Angle Performance	Typical 0.3˚ (SMF28e)	
Blade Life time	20,000 fibers (1,000 fibers x 20 positions)	
Dimensions	140 mm (W) x 110 mm (D) x 95 mm (H)	
Weight	900 g or less (excluding batteries)	
Power Supply	a) 4 “AA” size batteries (approx. 2000 cleaves) b) AC adapter: ADC-16, Input: AC100 to 240 V (50 to 60 Hz)	
Operating Conditions	Temperature: 0°C to 40°C, Humidity: 0% to 95% RH (Non-condensing)	
Storage Conditions	Temperature: -40°C to 80°C, Humidity: 0% to 95% RH (Non-condensing)	

CT-104, CT-105 and CT-106 Fiber Cleavers

When exceptional cleave quality is required for fibers up to 1,250 µm, the new large diameter CT-104/CT-105/CT-106 cleaver family provides a variety of options depending on your needs. The color LCD shows cleaving progress and recommended insert size depending on fiber coating and cladding diameter. Saving and storing cleaving programs to a PC or tablet is accomplished using a USB port. The LDF cleaver’s extensive programming features allow for optimal results.

CT-104

CT-105

CT-106

PARAMETER	CT-104	CT-105	CT-106
Applicable optical fiber	Glass optical fibers, capillary		
Number of fibers	Single		
Cladding diameter	80µm to 600µm	80µm to 1,250µm	
Coating diameter	160µm to 3,000µm		
Fiber clamping	Manual clamping with torque driver when required	Automatic clamping	
Cleaving length	5mm to 40 mm		
Angled cleaving	NA	NA	0 °to 15° (up to 800µm cladding fiber)
Blade life time	20,000 fibers (Cladding diameter 125µm)		
Number of cleaving mode	Maximum 100		
Language	English/Japanese		
Monitor	4.7 inch, color LCD, Tilt angle		
Terminal	USB 2.0 (Mini-B type) for PC communication		
Dimensions	240 mm(W)× 134 mm(D) × 155mm(H)		240 mm(W) × 134mm(D) × 62.5mm (H)
Weight	3.4 kg	3.5 kg	3.8 kg
Power supply	AC adapter: ADC-19, Input: AC100 to 240 V (50 to 60 Hz) (max. 20 W)		
Operating condition	Temperature: 0°C, to 40°C, Humidity: 0% to 95% RH (Non-condensing)		
Storage condition	Temperature: -40°C, to 80°C, Humidity: 0% to 95% RH (Non-condensing)		

Splice Protection Sleeves

Fujikura offers a wide selection of fiber protection sleeves to meet any application. The FP-03 series is the industry standard for durable and lasting protection of single fiber splices in field installations, while the FP-04(T) and FP-05 provide the same durable protection for 8 and 12 fiber ribbon respectively.

The FPS series are specially designed for optical components, where small packaging is a priority. These micro sleeves provide the known reliability of Fujikura sleeves in the smallest possible lengths. This easy and cost effective method is a great alternative to recoating. The FPS series offer a wide range of options to accommodate various coating sizes, and are manufactured in a variety of lengths. This gives great flexibility in designing optical modules.

Outer tube	FP-03 series / FPS series FP-04(T) / FP-05	Polyethylene
Inner tube	FP-03 series / FPS series FP-04(T) / FP-05	Ethylene-Vinyl Acetate (Polyolefin Copolymer)
Strength member	FP-03 series / FPS series FP-04 (T)	Stainless steel
	FP-05	Quartz glass
Operating condition (after shrink)	Temperature: -10°C to 50°C, Humidity: 0% to 95% RH (Non-condensing)	
Storage condition (before shrink)	Temperature: -40°C to 60°C, Humidity: 0% to 95% RH (Non-condensing)	